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Technical Data

Wood CNC

Project: Wood CNC				Customer: 		
Date	Mechanical Design		Electronic Design		Technical Proposal	Version
	Design	Review	Design	Review	Number	Version
1403/02/10	R. Hoveidi	A. Borandegan	M. Moradi	H. Safi	K-1403-010	00

Rev.	Date	Description	Prepared by: Approved by	
00	1403/02/10	First Issue	R. Hoveidi	A. Borandegan







Description

Wood CNC Machine

Nowadays, according to the progress of the wood industry, the use of wood CNC machines has become particularly popular to help manufacturers and increase productivity and work efficiency. Kara company has designed and built a 10-head CNC machine with the aim of getting the maximum efficiency in the minimum time. This machine has provided the possibility of turning 10 pieces of work at the same time. Another feature of this inlay machine is to make doors and headboards. Due to the high precision required in this work, all motion systems and power transmission, linear cabin and ball screw nut, so this device will provide the best performance. In this machine, 3kw-1000rpm servo motors are used to move the x,y,z,a axis (a axis is the rotation axis) and also a 3kw-18000rpm spindle is used for turning or inlaying.

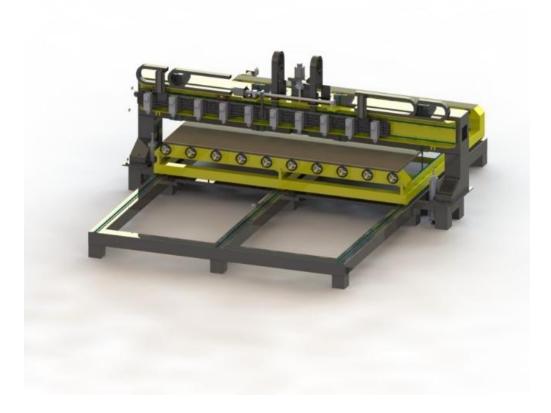


Figure 1 - General view of the device (mobility of the y axis)









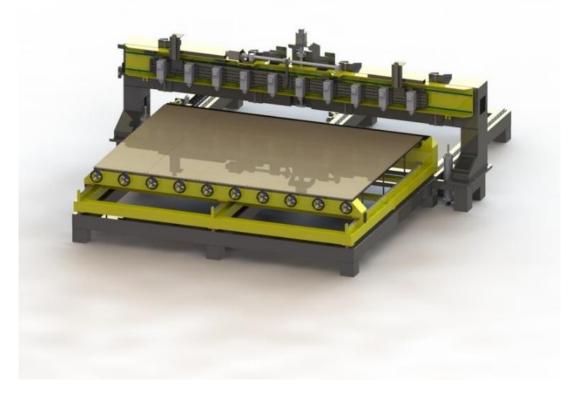


Figure 2 - General view of the device (mobility of the y axis)



Figure 3-Overview of the device (lathe)









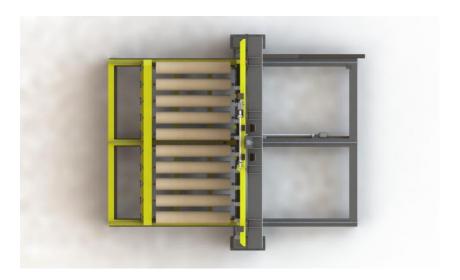


Figure 4- Simultaneous use of 10 head device

Main Technical								
Min50 - Max300mm	Work piece dimensions	Lathe						
Min300 – Max1800mm	Work piece dimensions	Ladic	The diameter of the workpiece					
$3700 \times 2700 \times 20mm$	Work piece dimensions	Woodcarving						
5 ^m / _{min}	5 ^m / _{min} y							
10 ^m / _{min}	X		Movement speed					
10 ^m / _{min}	Z		. Wovement speed					
200 <i>Rpm</i>	200 <i>Rpm</i> a							
6100mm	6100 <i>mm</i> y		General dimensions of the device					
5210mm	X							
2504mm	2504 <i>mm</i> z							
2750mm								
1050 <i>mm</i> x			Movement course of the device					
436mm	436mm z							
50	000kg		The weight of the device					









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